

Date: Wednesday, 7/25/2007 1:54:08 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SMALL ENGINE MOUNT
 Job Number : 33734
 Estimate Number : 12968
 P.O. Number : N/A Part Number : D2127251109
 This Issue : 7/25/2007 S.O. No. : N/A Drawing Number : D212-725-1 PG35REVB
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : B
 Previous Run : N/A Material : N/A
 Written By : JP 07-07-26 Due Date : 8/5/2007 Qty: 10 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A New Issue 06-12-19 JLM
 Est Rev:B Added Cad Plating 07-07-23 Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M4140NB1500X15000 AISI 4140 Steel Bar



Comment: Qty.: 0.2972 f(s)/Unit Total : 2.9715 f(s)

AISI 4140 Steel Bar 1.500" X 1.500"

Batch: M 104993

DIP 07/08/01

10

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Cut blank 3.400" long

DIP 07/08/01

10

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA657 and Dwg D212-725-1

DIP 07/08/01

10

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DIP 07/08/01

10

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

JP 07/08/02

10

6.0 OUTSIDE SERV.30 OUTSIDE SERVICES-MACH



Comment: Sub-Contracting OUTSIDE SERVICES-MACH

Issue P/O: 59210 4300 cd 07/08/07 (10)

Cad Plate per QQ-P-416F Class I Type II

Conformity sheet required

JP

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SMALL ENGINE MOUNT

Job Number: 33734

Part Number: D2127251109

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

2/8/15 SP 80x

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

on 07/08/15 (x10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 131

2/8/16 SP 10X

10.0

QC21

FINAL INSPECTION/W/O RELEASE



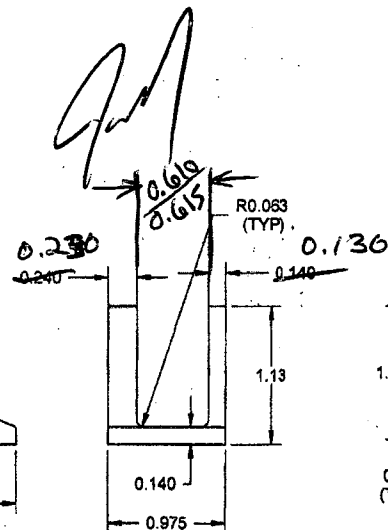
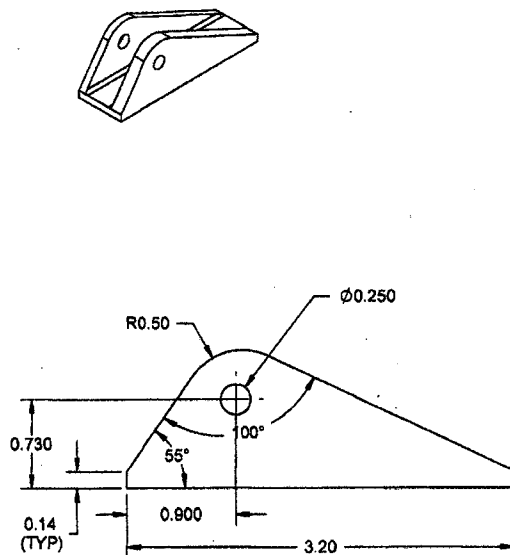
Comment: FINAL INSPECTION/W/O RELEASE

07-08-17

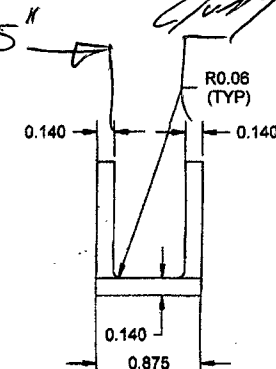
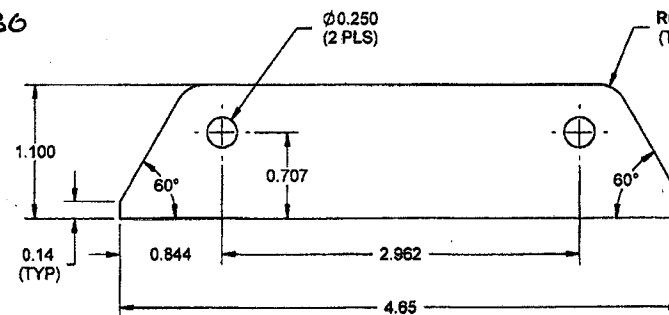
Job Completion



U 07-08-16



D212-725-1-109 SMALL ENGINE MOUNT
D212-725-1-110 OPPOSITE



D212-725-1-111 LARGE ENGINE MOUNT

D212-725-1-109/-110/-111 NOTES:

- 1) MATERIAL: AISI 4140/4130 STEEL BAR PER MIL-S-5626/6758 OR AMS 6382/6349/6529 OR AMS 6348/6370/6528 (REF. DART SPEC. M4140N-B OR M4130N-B) HEAT TREAT TO MIN. ULTIMATE TENSILE STRENGTH = 125 ksi
- 2) FINISH: CADMIUM PLATE PER AMS-QQ-P-416B, CLASS I, TYPE II PRIME & PAINT PER AIRCRAFT MAINTENANCE MANUAL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

B	07.05.11	ADD CAD PLATE
A	06.12.08	NEW ISSUE
DESIGN JL	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED DS	APPROVED #	DRAWING NO. D212-725-1 REV. B SHEET 35 OF 44
DATE 07.05.11	TITLE 212S DETAIL PARTS	SCALE 1:1
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☒ **First Article** ☐ **Prototype**

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

MANCO
DOMPLEX8895 Crescent 3
Anjou (Québec) H1J 1B6
Tél.: 514-355-7867
Fax: 514-355-8750CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF COMPLIANCE

#17072

DART AERO SPACE.

Client / Customer

4300

Votre # de commande / Your purchase order #

D2127251110 / D2127251111
D2127251109

de la pièce / part

105197

Notre # de bon de livraison / Our packing slip #

Inspecteur / Inspector	Renaud.	Date, équipe / Date, shift	Jour 13/08/07
Placage / Plating	ASTM B766-86 TY-II-CL-12		Yellow CAD.
Quantité totale / Total quantity	30 Pcs	Quantité inspectée / Inspected quantity	30 Pcs
Adhésion / Adhesion	BON		
Épaisseur / Thickness	L.C.D.	H.C.D.	Moy. / aver. 0.0005
Coussures, taches / Leach, spots	NON	Rugosité / Roughness	NON
Quantité approuvée / Approved quantity	30 Pcs	Quantité rejetée / Rejected quantity	0

Commentaires / Comments

Nous certifions que les pièces énumérées ci-dessus ont été faites en conformité avec vos dessins et spécifications et rencontrent les exigences contenues dans ces dessins et/ou spécifications.

We hereby certify that the parts listed above have been made in accordance with your drawings and specifications and are correct to the requirements contained in those drawings and/or specifications.

Signé au nom de
Signed on behalf of**MANCO**
DOMPLEX

MANCO
DOMPLEX

8896 Crescent 3
Anjou (Québec) H1J 1B6
Tél.: 514-355-7867
Fax: 514-355-8750

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF COMPLIANCE

#17072

DART AERO SPACE.

Client / Customer

4300

Votre # de commande / Your purchase order #

D 212 725 1110 / D 212 725 1111
D 212 725 1109
de la pièce / part

105197

Nbre # de bon de livraison / Our packing slip #

Inspecteur / Inspector	Renard		Date, équipe / Date, shift	Jour 13/08/07
Placage / Plating	ASTM B766-86 TY-II-CL-12		Yellow CAD.	
Quantité totale / Total quantity	30 Pcs	Quantité inspectée / Inspected quantity	30 Pcs.	
Adhésion / Adhesion	Bon			
Épaisseur / Thickness	L.C.D.	H.C.D.	Moy. / aver. 0.0005	
Coussures, taches / Leach, spots	NON		Rugosité / Roughness	NON
Quantité approuvée / Approved quantity	30 Pcs	Quantité rejetée / Rejected quantity	0	

Commentaires / Comments

ACCEPTANCE EQUIVALENT TO SAB-ANS-00-P-416 1407.08.16

Nous certifions que les pièces énumérées ci-dessus ont été faites en conformité avec vos dessins et spécifications et rencontrent les exigences contenues dans ces dessins et/ou spécifications.

We hereby certify that the parts listed above have been made in accordance with your drawings and specifications and are correct to the requirements contained in those drawings and/or specifications.

Signé au nom de
Signed on behalf of

MANCO
DOMPLEX

**MANCO
DOMPLEX**8895 Crescent 3
Anjou (Québec) H1J 1B6
Tél.: 514-355-7867
Fax: 514-355-8750**CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF COMPLIANCE**

#17072

DART AERO SPACE

Client / Customer

4300

Votre # de commande / Your purchase order #

D2127251110/D2127251111
D2127251109

de la pièce / part

105197

Notre # de bon de livraison / Our packing slip #

Inspecteur / Inspector	Renauld		Date, équipe / Date, shift	Jour 13/08/07
Placage / Plating	AMS, QQ-P-416F, CL-2 Yellow CAD Ty-1			
Quantité totale / Total quantity	30 Pes		Quantité inspectée / Inspected quantity	30 Pes.
Adhésion / Adhesion	BON			
Épaisseur / Thickness	L.C.D.	H.C.D.	Moy. / aver. 0.0005	
Couliacées, taches / Leach, spots	NON		Rugosité / Roughness	NON
Quantité approuvée / Approved quantity	30 Pes		Quantité rejetée / Rejected quantity	0

Commentaires / Comments

Nous certifions que les pièces énumérées ci-dessus ont été faites en conformité avec vos dessins et spécifications et rencontrent les exigences contenues dans ces dessins et/ou spécifications.

We hereby certify that the parts listed above have been made in accordance with your drawings and specifications and are correct to the requirements contained in those drawings and/or specifications.

Signé au nom de
Signed on behalf of

**MANCO
DOMPLEX**